

**B-FLEX**  
HEAT TRANSFER VINYL



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**GIMME 5 EVO**

**BF FIVEPRINT00  
BF FIVEPRINT01**



# FIVE BFPRINT00

# FIVE BFPRINT01

## PRODUCT DESCRIPTION

FIVE BFPRINT00 (gloss) and FIVE BFPRINT01 (matt) 1 are polyurethane white opaque film printable with solvent, eco-solvent and latex inks suitable for heat transfer IN ONLY 4 SECONDS on cotton fabrics, polyester and acrylic garments.

Thanks to its self-adhesive PET film carrier even very small letters and logos can be easily cut by all current cutting plotters after the printing process.

We recommend using BF MYLAR as a transfer tape and as a protection during the heat transfer, and then remove it while hot.

## APPLICATION INSTRUCTIONS

- Print FIVE BFPRINT 00/01
- Wait at least 8 hours after printing, before proceeding cut.
- Cut FIVE BFPRINT 00/01 with a 45 ° blade.
- Weed the FIVE BFPRINT 00/01 and remove the excess materials.
- Place the BF MYLAR film on the graphic and remove the air bubbles
- Take off the graphic from the polyester backing
- Pre-heat your press to 140 ° C.
- Place the garment on the lower platen of your heat press.
- Place your FIVE BFPRINT 00/01 design on the garment.
- Press at 140 ° C for 4 seconds.
- Peel the BF MYLAR hot.

## STANDARD SIZES

- H 150 cm => available lengths:  
(upon request)
- H 100 cm => available lengths:  
(upon request)
- H 75 cm => available lengths:  
(upon request)
- H 50 cm => available lengths:  
25 mt / 12,5 mt / 5 mt / 1 mt (standard)

## APPLICATION TIPS

- Recommended fibers: organic, synthetic, mixed.
- Ability to cut design as small as 0.1 cm.

## TECHNICAL DATA

Film:	PU/ Polyurethane
Thickness:	80 μ (±5%)
Carrier:	PET film – self adhesive

## APPLICATION

Temperature:	140°C - 285° F
Time:	4"
Pressure:	medium – 3,5 bar – 50 PSI

## LINER REMOVAL

Hot

## WASH RESISTANCE

First wash:	wait 12 hours after application
Max wash Temp.:	40° C
Dry clean:	NO
Softener:	NO
Bleach:	NO
Dryer:	NO

## SAFETY NOTICE

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information abovementioned in this page.

Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

This spec sheet is valid for the following products:  
FIVE BFPRINT 00/01. Rev\_2019 / 09.